

Chapter 3 Research Methodology Table Of Contents Document

chapter 3 research methodology table of contents

In the process of crafting a comprehensive research project or thesis, the chapter 3 research methodology stands as a pivotal section that details the systematic approach undertaken to gather, analyze, and interpret data. This chapter provides transparency, replicability, and credibility to your research findings. An essential component of this chapter is the table of contents, which outlines the structure and key sections that guide the reader through your methodological framework. A well-organized and detailed table of contents not only enhances clarity but also ensures that every aspect of your research process is adequately covered and easily navigable.

In this article, we will explore the significance of the chapter 3 research methodology table of contents, the key sections it should include, and best practices for creating an effective and SEO-optimized outline. Whether you are a graduate student preparing your thesis or a researcher documenting your study, understanding how to structure this part of your document is vital for academic success and the dissemination of your findings.

Understanding the Purpose of the Chapter 3 Research Methodology Table of Contents

Why Is It Important?

The table of contents for chapter 3 serves multiple crucial functions:

- Guides the reader through the detailed methodology, providing a roadmap of the research approach.
- Ensures clarity and organization, making it easier to locate specific sections.
- Facilitates understanding of your research design, sample selection, data collection, analysis procedures, and ethical considerations.
- Enhances SEO when published online by incorporating relevant keywords related to research methodology.

Benefits of a Well-Structured Table of Contents

- Improves readability and navigation
- Demonstrates thoroughness and professionalism
- Prepares the groundwork for comprehensive methodology documentation
- Assists in peer review and academic assessment

Key Components of the Chapter 3 Research Methodology Table of Contents

Creating an effective table of contents involves identifying and listing all major sections and subsections that comprehensively cover your research methodology. Below are the typical components included in this chapter, along with detailed explanations.

1. Introduction to Methodology

- Overview of the research approach
- Rationale for chosen methods
- Research questions or hypotheses alignment

2. Research Design

- Type of research (qualitative, quantitative, mixed methods)
- Research strategy (descriptive, exploratory, experimental, correlational, case study, etc.)
- Justification for design selection

3. Population and Sampling Technique

- Population description
- Sampling method (probability sampling, non-probability sampling)
- Sample size determination
- Inclusion and exclusion criteria

4. Data Collection Methods

- Instruments and tools used (questionnaires, interviews, observations, experiments)
- Data collection procedures
- Pilot testing and validation of instruments
- Ethical considerations during data collection

5. Data Analysis Procedures

- Qualitative data analysis methods (thematic analysis, content analysis)
- Quantitative data analysis methods (statistical tests, software tools)
- Data coding and categorization
- Validity and reliability measures

6. Ethical Considerations

- Ethical approval process
- Participant consent
- Confidentiality and anonymity
- Handling of sensitive data

7. Limitations of the Methodology

- Potential biases
- Constraints faced during data collection or analysis
- Strategies to mitigate limitations

8. Summary

- Recap of methodological approach
- Justification of the chosen methods

Best Practices for Creating an SEO-Optimized Table of Contents for Chapter 3

To make your chapter 3 research methodology table of contents both reader-friendly and SEO-optimized, consider the following strategies:

Use Clear and Descriptive Headings

- Incorporate relevant keywords such as "research design," "data collection methods," "sampling technique," and "data analysis."
- Ensure headings accurately reflect content to improve search engine ranking.

Maintain Consistent Formatting

- Use uniform heading styles and indentation.
- Number sections logically (e.g., 1, 1.1, 1.2).

Include Subsections Thoughtfully

- Break down complex sections into manageable subsections.
- Use bullet points for lists to enhance readability.

Optimize for Readability

- Keep headings concise yet descriptive.
- Avoid jargon unless necessary and explained within content.

Incorporate Relevant Keywords

- Keywords like "research methodology," "research design," "data collection," and "ethical considerations" should be naturally integrated.

Sample Structure of a Chapter 3 Research Methodology Table of Contents

Below is a sample outline to illustrate how you can organize your table of contents effectively:

- Introduction to Research Methodology
- Research Design

2.1. Type of Research

2.2. Research Strategy

2.3. Justification of Design

- Population and Sampling Technique

3.1. Population Description

3.2. Sampling Method

3.3. Sample Size

3.4. Inclusion and Exclusion Criteria

- Data Collection Methods

4.1. Instruments and Tools

4.2. Data Collection Procedures

4.3. Validation and Pilot Testing

4.4. Ethical Considerations

- Data Analysis Procedures

5.1. Qualitative Data Analysis

5.2. Quantitative Data Analysis

5.3. Data Coding and Validity

- Ethical Considerations

6.1. Ethical Approval

6.2. Participant Consent

6.3. Confidentiality and Data Handling

- Limitations of the Methodology
- Summary of Methodological Approach

This structure ensures comprehensive coverage and logical flow, making it easier for readers and search engines to navigate and understand your research methodology.

Conclusion

The chapter 3 research methodology table of contents serves as the blueprint of your entire research process. An organized, detailed, and SEO-optimized table of contents not only enhances the clarity and professionalism of your document but also improves its discoverability online. Remember to include all relevant sections such as research design, sampling techniques, data collection and analysis methods, ethical considerations, and limitations.

By following best practices in structuring and keyword integration, your table of contents will effectively guide readers through your methodology while boosting your document's visibility in search engine results. Whether for academic submissions or online publications, a well-crafted table of contents is an indispensable part of presenting a thorough and credible research methodology.

Keywords for SEO Optimization: research methodology, research design, data collection methods, sampling technique, data analysis, ethical considerations, research process, qualitative research, quantitative research, mixed methods research, research thesis, chapter 3 outline

Chapter 3 Research Methodology Table of Contents: A Comprehensive Guide to Structuring Your Research Approach

When embarking on a research project, one of the most critical sections to develop is the Chapter 3 Research Methodology Table of Contents. This segment not only outlines how you intend to gather and analyze data but also provides a blueprint that guides your entire study. A well-structured methodology chapter ensures clarity, reproducibility, and credibility, allowing readers and evaluators to understand your research process comprehensively. In this guide, we will explore the key components typically included in the table of contents for Chapter 3, discuss best practices, and offer insights into crafting a robust research methodology outline.

Understanding the Purpose of the Research Methodology Chapter

Before delving into the specifics of the table of contents, it's vital to grasp why Chapter 3 plays such an essential role:

- Establishes the research framework: Clarifies how you will answer your research questions.
- Ensures transparency and replicability: Enables others to reproduce your study.
- Demonstrates methodological rigor: Validates the reliability and validity of your results.
- Guides the research process: Acts as a roadmap for data collection, analysis, and interpretation.

The table of contents for this chapter acts as an organized snapshot, providing readers with an overview of your methodological approach.

Typical Structure of Chapter 3 Research Methodology Table of Contents

A comprehensive table of contents for Chapter 3 should logically organize each segment of your methodology. While the exact headings may vary depending on your research type (qualitative, quantitative, mixed methods) and field, the following structure covers most essential elements:

- Introduction

- Overview of the chapter
- Restatement of research objectives and questions
- Rationale for chosen methodology

- Research Design

- Type of research (e.g., descriptive, exploratory, correlational, experimental)
- Justification for selected design
- Overall approach (qualitative, quantitative, mixed methods)

- Population and Sampling

- Population description
- Sampling techniques
- Probability sampling methods (random, stratified, cluster)
- Non-probability sampling methods (convenience, purposive, snowball)
- Sample size determination
- Inclusion and exclusion criteria

- Data Collection Methods

- Description of data sources

- Instruments and tools used
- Surveys/questionnaires
- Interviews
- Observations
- Existing data sets
- Data collection procedures
- Pilot testing and validation of instruments

- Data Analysis Procedures

- Analytical techniques
- Statistical tests (t-test, ANOVA, regression)
- Qualitative analysis methods (thematic analysis, content analysis)
- Software tools utilized (SPSS, NVivo, R, etc.)
- Handling of missing data and outliers

- Ethical Considerations

- Informed consent process
- Confidentiality and anonymity measures
- Ethical approval and compliance

- Limitations of the Methodology

- Potential biases
- Constraints affecting data collection or analysis

- Summary

- Recap of methodology
- Justification for the overall approach

Best Practices for Developing a Research Methodology Table of Contents

Creating an effective table of contents requires clarity and precision. Here are some tips:

- Be comprehensive but concise: Include all major sections without unnecessary detail.
- Use clear, descriptive headings: Ensure each heading accurately reflects its content.
- Maintain logical flow: Arrange sections in the order they will be addressed in the chapter.
- Align with research objectives: Tailor headings to fit your specific research questions and design.
- Include sub-sections where necessary: Break down complex sections for clarity.

Deep Dive into Key Sections

Research Design

Your research design is the blueprint that guides data collection and analysis. Clearly specify whether your study is qualitative, quantitative, or mixed methods, and justify your choice based on your research questions. For example:

- Quantitative designs: Surveys, experiments, longitudinal studies.
- Qualitative designs: Case studies, ethnography, phenomenology.
- Mixed methods: Combining quantitative and qualitative strategies for comprehensive insights.

Population and Sampling

Detailing your population and sampling strategy is crucial for validity. Specify:

- The characteristics of your target population.
- The sampling technique?why it's suitable for your study.
- How you will determine the sample size (power analysis, rule of thumb).
- Inclusion/exclusion criteria to define participant eligibility.

Data Collection Methods

This section should describe:

- The tools you will use (e.g., questionnaires, interview guides).
- How instruments are developed or adapted.
- The process for data collection, including setting, timing, and personnel involved.

- Pre-testing or piloting procedures to ensure reliability and validity.

Data Analysis Procedures

Explain your plan for transforming raw data into meaningful results:

- Quantitative: Descriptive statistics, inferential statistics, multivariate analysis.
- Qualitative: Coding procedures, thematic analysis, narrative analysis.
- Software tools: justify your choice based on functionality and research needs.
- Address how you will handle issues like missing data or outliers.

Ethical Considerations

Addressing ethics upfront demonstrates professionalism and responsibility:

- Describe how you will obtain informed consent.
- Ensure participant confidentiality.
- Mention ethical review board approval.
- Outline measures to minimize harm and ensure data security.

Final Tips for Crafting Your Table of Contents

- Start early: Developing your table of contents during proposal writing helps clarify your methodology.
- Use consistent formatting: Headings and subheadings should follow a uniform style.
- Seek feedback: Share your draft with advisors or peers for refinement.
- Revise as needed: Your methodology may evolve; keep your table of contents updated.

Conclusion

The Chapter 3 Research Methodology Table of Contents serves as a vital roadmap for your research journey. By carefully outlining each component?from research design to ethical considerations?you ensure your study is transparent, credible, and replicable. Remember, a well-structured methodology not only guides your work but also instills confidence in your readers and evaluators. Invest the time to craft a detailed and logical table of contents, and your research project will stand on a solid foundation for success.

QuestionAnswer What are the key components typically included in the 'Research Methodology'

section of Chapter 3 in a thesis or dissertation? The 'Research Methodology' section generally includes an introduction, research design, population and sampling techniques, data collection methods, data analysis procedures, ethical considerations, and limitations of the study. How does the table of contents for Chapter 3 help in organizing a research project? The table of contents provides a clear outline of the methodology chapter, helping readers navigate the research process systematically and ensuring all essential components are addressed for transparency and reproducibility. What should be emphasized in the 'Research Design' part of Chapter 3? In the 'Research Design' section, it is important to specify whether the study is qualitative, quantitative, or mixed-methods, along with the rationale behind choosing the specific design to address the research questions effectively. Why is it important to include a 'Sampling Technique' section in Chapter 3? Including a 'Sampling Technique' section explains how participants or data sources are selected, ensuring the representativeness of the sample and the validity of the study's findings. How detailed should the 'Data Collection Methods' be in the table of contents for Chapter 3? The table of contents should list specific data collection methods such as surveys, interviews, observations, or experiments, indicating their purpose and how they align with the research objectives. What role does the 'Ethical Considerations' section play in the research methodology chapter? The 'Ethical Considerations' section outlines how the study addresses ethical issues like informed consent, confidentiality, and data protection, ensuring the research adheres to ethical standards and guidelines.

Related keywords: research methodology, table of contents, chapter 3, research design, data collection methods, sampling techniques, data analysis, research framework, qualitative research, quantitative research

folding table saw outfeed table plans

Folding table saw outfeed table plans are an invaluable resource for woodworking enthusiasts and professionals alike. An outfeed table enhances the safety, efficiency, and precision of your table saw operations, especially when working with large sheets or long boards. The beauty of a folding design lies in its space-saving capability, allowing you to easily stow the table when not in use without sacrificing stability or functionality. Whether you're a seasoned woodworker or a DIY hobbyist, crafting a custom folding outfeed table can significantly improve your workshop setup. In this comprehensive guide, we will explore detailed plans, essential considerations, and step-by-step instructions to help you build a practical and durable folding table saw outfeed table.

Understanding the Importance of a Folding Outfeed Table

Why Build an Outfeed Table?

An outfeed table provides support for large workpieces as they exit the table saw, preventing sagging and kickback. It enhances safety and accuracy, especially during rip cuts involving long boards or sheet goods. A dedicated outfeed surface also reduces wear on your main saw table and minimizes the risk of accidental damage.

Advantages of a Folding Design

- Space Efficiency: Folds away when not in use, ideal for small workshops.
- Portability: Easier to move around or store compared to fixed tables.
- Convenience: Quick setup and collapse streamline workflow.
- Customization: Can be tailored to fit your specific saw model and workspace.

Planning Your Folding Outfeed Table

Assessing Your Workshop Space and Needs

Before diving into plans, evaluate your workshop layout:

- Measure available space when the table is folded and unfolded.
- Determine the maximum size of workpieces you typically handle.
- Consider the height and dimensions of your existing table saw.

Choosing Materials

Select durable, stable materials:

- Surface: Plywood (3/4" thickness) or MDF for smooth, flat support.
- Frame: Hardwood or sturdy softwood like pine or oak.
- Hinges and Hardware: Heavy-duty hinges, locking mechanisms, and support braces.
- Fasteners: Screws, bolts, and washers suitable for woodworking.

Design Considerations

- Ensure the table height matches your saw's surface for seamless support.
- Incorporate fold lines that allow easy collapse without compromising stability.
- Include adjustable or removable supports for different workpiece sizes.
- Plan for easy access to the saw controls and safety features.

Step-by-Step Folding Outfeed Table Plans

1. Gather Your Tools and Materials

- Power drill and screwdriver
- Circular saw or table saw
- Clamps
- Measuring tape and square
- Sandpaper or sander
- Hinges and support brackets
- Material for surface and frame

2. Cut Your Components

- Tabletop: Cut a piece of plywood or MDF to the desired size (e.g., 24" x 48").
- Supporting Frame: Cut side rails, end supports, and cross braces from hardwood or your chosen material.
- Folding Mechanism: Cut two or more support arms with hinge points, ensuring they can fold flat against the main frame.

3. Assemble the Main Frame

- Attach side rails to the underside of the tabletop using screws and brackets.
- Install cross braces for added stability.
- Ensure all connections are square and secure.

4. Install Folding Supports

- Attach support arms with heavy-duty hinges on one side of the table, allowing them to fold down.
- Secure the other end of the supports to the workshop surface or a dedicated stand.
- Test the folding mechanism to ensure smooth operation.

5. Add Locking and Support Mechanisms

- Incorporate support brackets or locking pins to hold the table in the unfolded position.

- Consider adjustable supports or telescoping legs for height customization.
- Add non-slip pads or feet for stability.

6. Sand and Finish

- Sand all surfaces smooth to prevent splinters.
- Apply a protective finish or sealant if desired.

7. Mount the Outfeed Table to Your Saw

- Position the table in line with your saw's outfeed side.
- Secure it firmly to prevent movement.
- Ensure the height aligns perfectly with your saw's surface for seamless support.

Additional Tips for Building a Durable Folding Outfeed Table

Maximizing Stability

- Use robust hinges rated for the weight.
- Reinforce support arms with additional bracing if necessary.
- Incorporate locking mechanisms to keep the table stable during use.

Enhancing Portability and Storage

- Use lightweight yet sturdy materials.
- Design fold lines that allow the table to fold flat easily.
- Consider adding handles or wheels for easier movement.

Customizing Your Outfeed Table

- Add drawers or storage compartments underneath.
- Incorporate cutouts or cable management features.
- Paint or stain to match your workshop decor.

Common Challenges and Solutions

Ensuring Proper Alignment

- Use precise measurements and square tools during assembly.
- Double-check hinge placement for smooth folding.

Maintaining Stability When Unfolded

- Use strong support braces and locking pins.
- Test the table with different workpieces to verify sturdiness.

Dealing with Space Constraints

- Opt for smaller designs or foldable supports.
- Use wall-mounted brackets to enhance support without occupying floor space.

Final Thoughts

Building a folding table saw outfeed table is an excellent way to improve your woodworking setup without sacrificing precious workshop space. With careful planning, quality materials, and precise construction, you can create a custom outfeed solution tailored to your needs. Not only does this project enhance safety and efficiency, but it also adds a professional touch to your workshop. Whether you're looking for a simple fold-up support or a feature-rich work surface, the right plans and execution can make all the difference. Take your time, measure twice, and enjoy crafting a reliable, space-saving addition to your woodworking arsenal.

Additional Resources

- Video Tutorials: Many woodworking channels offer step-by-step guides for outfeed tables.
- Workbench Plans: Combining your outfeed table with a custom workbench can maximize workshop functionality.
- Community Forums: Join woodworking forums for tips, modifications, and shared experiences.

Embark on your project today and enjoy the benefits of a well-designed folding outfeed table ? a true game-changer in your woodworking journey!

Folding Table Saw Outfeed Table Plans: The Ultimate Guide to Enhancing Your Workshop Efficiency

In the world of woodworking, precision, safety, and efficiency are paramount. Whether you're a seasoned professional or a passionate hobbyist, optimizing your workspace can significantly impact the quality of your projects. Among the essential accessories that elevate your woodworking experience is the folding table saw outfeed table. Not only does it provide a stable surface for large workpieces, but its folding design also ensures that your workshop remains compact and versatile. In this comprehensive guide, we'll explore everything you need to know about folding table saw outfeed table plans?from their benefits and design considerations to step-by-step building instructions and expert tips.

Understanding the Importance of an Outfeed Table

Before diving into plans and construction, it's crucial to comprehend why an outfeed table is a vital component of your workshop setup.

What Is an Outfeed Table?

An outfeed table is a surface positioned behind or beside a table saw, designed to support long or wide workpieces as they are cut. It ensures a smooth transition of materials from the saw blade to the supporting surface, reducing strain on the operator and helping maintain precise cuts.

Why Use a Folding Outfeed Table?

While fixed outfeed tables are common, a folding outfeed table offers several advantages:

- Space Efficiency: When not in use, it folds away, freeing up valuable workshop space.
- Portability: Easier to move or store, especially in smaller workshops.
- Convenience: Quick setup and breakdown make it ideal for projects requiring different configurations.
- Cost-Effective: Avoids the need for large permanent fixtures, saving money and space.

Design Considerations for Folding Outfeed Tables

Creating an effective folding outfeed table requires careful planning. Here are key factors to consider:

Size and Dimensions

- Width and Depth: The table should extend beyond the saw's table to support long workpieces. Common widths range from 24" to 36", with depths of 12" to 24".

- Height: Typically matches the height of your saw's table for seamless support, usually around 34" to 36".

Materials

- Surface: Plywood or MDF with a smooth finish for precise cuts.
- Frame and Supports: Hardwood or sturdy metal for durability, especially around hinges and folding mechanisms.
- Wheels or Casters: Optional, for mobility.

Folding Mechanism

- Hinges: Heavy-duty hinges that allow smooth folding.
- Locking Devices: To secure the table in the open position during use.
- Ease of Folding: Mechanism should be simple yet stable.

Stability and Support

- Reinforced framing to prevent sagging.
- Adjustable leveling feet if the workshop floor is uneven.

Step-by-Step Plans for Building a Folding Outfeed Table

Constructing your own folding outfeed table can be a rewarding project. Below is an outline of the essential steps, along with tips for customization.

Materials Needed

- 3/4" plywood sheet (for surface)
- Hardwood or metal for frame
- Heavy-duty hinges
- Locking pins or clamps
- Bolts, nuts, and washers
- Casters (optional)
- Wood screws
- Wood glue
- Sandpaper or finish

Tools Required

- Circular saw or table saw
- Drill with various bits
- Screwdriver
- Clamps
- Measuring tape
- Square
- Level

Building Instructions

- Measure and Plan
 - Measure your saw's dimensions and workspace.
 - Sketch a detailed plan, noting measurements for each component.
- Cut the Surface Board
 - Cut the plywood sheet to your desired size, ensuring it extends adequately to support long pieces.
 - Sand edges for smoothness.
- Construct the Frame
 - Build a rectangular frame from hardwood or metal that matches the surface dimensions.
 - Reinforce corners with additional blocks or braces for stability.
- Attach the Folding Legs
 - Use heavy-duty hinges to connect the frame to folding legs.
 - Ensure the hinges are positioned for balanced support.

- Attach locking mechanisms (such as clamps or pins) to hold the table in the open position.
- Install the Surface
 - Secure the plywood surface to the frame with screws and glue.
 - Check for flatness and secure fit.
- Add Supports and Supports
 - Incorporate foldable brackets or fold-out supports underneath for additional stability if necessary.
 - Install leveling feet if needed.
- Attach Casters (Optional)
 - For mobility, attach casters to the legs, ensuring they lock in place during use.
- Test the Folding Mechanism
 - Practice folding and unfolding the table.
 - Make adjustments to hinges or supports for smooth operation.

Expert Tips for a Successful Build

- Prioritize Safety: Use sturdy hinges and locking mechanisms to prevent accidental folding during operation.
- Choose Quality Materials: Investing in durable materials ensures longevity.
- Customize Your Size: Tailor dimensions to fit your workflow, especially if you frequently work with specific sizes of wood.
- Add a Router or Edge Guide: Incorporate additional features like a router slot or edge guides for versatility.
- Finish the Surface: Seal or paint the surface to prevent splinters and improve durability.

Additional Features and Accessories

Enhancing your folding outfeed table can further improve functionality:

- Dust Collection Ports: Integrate ports to connect with your dust collection system.
- Clamping Systems: Add clamps or hold-downs to secure workpieces.
- Extension Wings: Consider adding removable or foldable extension wings for wider support.
- Sacrificial Tops: Attach removable tops for routing or finishing work.

Maintenance and Long-Term Care

- Regularly inspect hinges and locking mechanisms for wear.
- Tighten bolts and screws periodically.
- Clean the surface to prevent buildup of dust and debris.
- Refinish or reseal the surface periodically to maintain smoothness.

Conclusion

A folding table saw outfeed table is an invaluable addition to any woodworking shop, combining practicality, safety, and space-saving design. By following detailed plans and expert tips, you can craft a customized, sturdy, and functional outfeed table that enhances your cutting accuracy and workflow efficiency. Whether you're supporting large panels or simply looking to optimize your workspace, a well-designed folding outfeed table offers flexibility and professionalism that will serve you for years to come.

Investing time in planning and building your own outfeed table not only saves money but also allows you to tailor the features to your specific needs. With patience and attention to detail, you'll gain a versatile accessory that makes woodworking safer, easier, and more enjoyable.

Question What are the benefits of building a folding outfeed table for my table saw? A folding outfeed table provides additional support for large cuts, improves safety, saves space when not in use, and enhances cutting accuracy by providing a stable surface. **Answer** What materials are recommended for constructing a folding outfeed table? Plywood or MDF are popular choices due to their stability and affordability, complemented with sturdy hinges, locking mechanisms, and a durable surface like laminate or hardwood for the tabletop. Are there specific plans available for building a DIY folding outfeed table? Yes, numerous free and paid plans are available online, including detailed step-by-step guides and diagrams to help you construct a custom folding outfeed table tailored to your workspace. How do I ensure the folding outfeed table is stable and secure during use? Use robust hinges, lock-in-place supports, and secure mounting brackets. Adding

locking mechanisms or support braces that engage when the table is unfolded can significantly improve stability. Can a folding outfeed table be customized for different table saw sizes and needs? Absolutely. Plans can be modified to match your specific saw dimensions, work area, and preferences, allowing for custom features like adjustable height or additional storage. What tools and skills are needed to build a folding outfeed table from plans? Basic woodworking tools such as a saw, drill, screwdriver, and measuring tools are required. Skills in cutting, measuring, assembling, and understanding hinges and supports are also necessary. Where can I find inspiration or community support for my folding outfeed table project? Online woodworking forums, YouTube tutorials, Reddit communities like r/woodworking, and Pinterest boards are excellent sources for ideas, plans, and advice from fellow DIY enthusiasts.

Related keywords: folding outfeed table, table saw accessories, woodworking outfeed table, DIY outfeed table plans, portable outfeed table, woodworking shop setup, table saw extension, saw station design, foldable workshop table, woodworking jigs

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